

April 7, 2013

My name is Lisa Lamb and I've been an employee of Rockwell for 25 years. I was in IT until just over a year ago when I accepted a position in Mary Ward's Controls organization reporting to Sharon Clement. I have a Legacy support background, so I had a great deal to learn about SAP and role based security when I joined the team, but was told that was understood and not a problem.

A few months into the job, I began detecting overall turmoil on the team, then learned there was a history of friction between Sharon and her former staff that resulted in them being forced out or let go.

It soon became clear that a major source of this turmoil was the open IC-CATs (Internal Control - Corrective Action Tracking System) records assigned to Sharon to resolve thousands of SOD (Segregation of Duty) conflicts held by IT users in IFS and SAP. Given the IC-CAT deadlines were approaching and she had just forced the only person with conflict resolution expertise to quit, Sharon seemed fearful she would again have to tell Controls Senior management she had been unable to resolve the SOD conflicts and therefore unable to close the IC-CATs.

What follows is a detailed account of what appeared to be desperate steps taken by Sharon Clement, where she knowingly violated several Department policies in an attempt to close an IC-CAT on time.

In short, Sharon made unapproved changes to the rules in Rockwell's GRC/RAR tool that are used to identify SOD conflicts for SAP users, then falsely documented the reason for the change. Not only do I believe her actions were a violation of Rockwell ethics with potential significant impact to the organization (see IC-CAT 11996), but also believe they're a factor in my job being unfairly jeopardized.

Although Audit did discover the changes and took action, I believe the consequences, if any, were minimal. What was upsetting for me was being put in the middle and instructed to make changes I felt were incorrect and being rushed through for all the wrong reasons. What I don't understand is why Sharon's manager seemed to look the other way.

In January of 2013, PwC provided Rockwell with a list of SAP t-codes that are missing from our rules. I have been tasked to investigate this, and now fear I will be held accountable for t-codes that are missing from our rules. I feel that is not right.

All I want is to be given a chance to learn and to do the best job possible like I always do. However, I now find myself in what feels like a hopeless situation that I feel is very unfair. What's worse is I recently learned Sharon wants to have me fired, which will no doubt provide her a new scapegoat to blame for things not getting done. This situation has left me no choice but to use the EIR process, which I have already started. Please see my attached document "Lisa E Lamb – documentation 3-31-2013" for details regarding that.

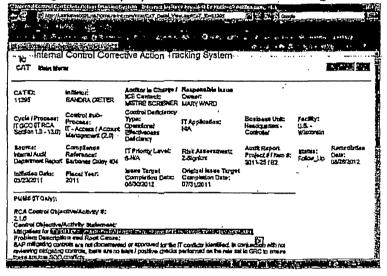
Please know that I have never been faced with anything like this and wish I weren't It's both exhausting and time consuming. However, I do believe Rockwell's management genuinely cares about having employees of high moral and ethical standards, or I would not have written this.

Thank you for your time, and keeping this matter as confidential as possible.

Sincerely, Lisa Lamb

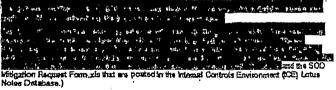
Sequence of events with screen prints and details

On 3/23/2011, IC-CAT 11395 was opened to Resolve the almost 18,000 high risk SOD conflicts that existed for the IT SAP Basis and Security administrators. A Risk assessment of Level 2/significant was assigned to 11395 and a Target date of 6/30/2012. Sharon Clement was assigned to 11395 to resolve



Verbiage from the Internal Controls Procedure_V5.doc that is documented in Policy IQ
5.6 SEGREGATION OF DUTES (SOD)

- 6.6.1 A fundamental element of internal Control is the segregation of certain key duties. The basic idea underlying SOD is that no employee or group of employees should be in a position both to peoperate and to conceal errors or fraud in the normal course of their duties. Basic categories of SOD are as follows:
 - Custody of Asset
 - Authorization / approval of related transactions affecting those assets
 - Recording or reporting of related transactions
 - If Privieged Access



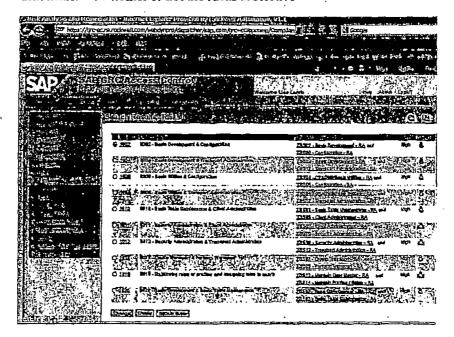
The basic composents of the SOX PMO Costrol Team's offers to monitor SOO compliance are as follows:

- Revisers are conducted at least annually to determise the level of SOD exposure at a given time and to assist with our SOX compliance efforts.
- Maw roles and changes to adding roles need to be approved by the SOX PMO Controls.
 Team to determine whether the changes needs in additional SOO risk.
- SOO applies to all functions, regardless of application.
- EA PRINCEDING LUMBURG

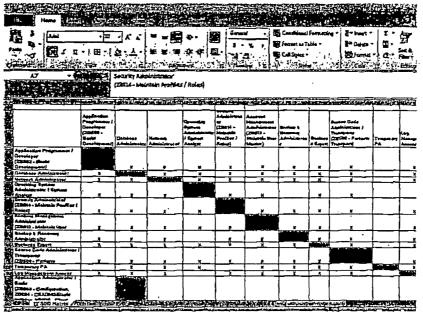
The Rules in our GRC/RAR tool are read whenever an analysis is run to evaluate SOD conflicts. These rules were developed years ago by taking the SAP recommended rules, then adjusting them to identify risk as it pertains to Rockwell business processes and areas of job responsibility. As a result, a Corporate IT SOD Matrix and Job Description matrix was established that documents who can have what types of access based on job role.

Sample of the risks that build SOD rules in RAR. Note the status column on the far right

that indicates whether or not the Risks are Active



Corporate IT SOD Matrix and Job Description Matrix

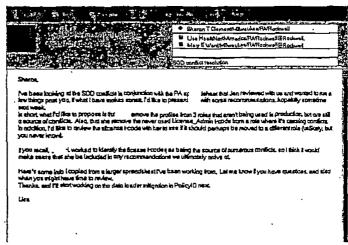


The SOD identified in 11395 come from conflicts the IT SAP Basis and Security Administrators have because they either have roles assigned to them that contain SAP t-codes they should not have -or- despite the conflicts, must have to provide support, meaning that access must be mitigated.

Occasionally, a "Permission" on a rule will modified or disabled if it's learned the Permission is not relevant or something in the environment has changed. However, that's not the norm. In cases where Admins have t-code access they should not (the vast majority), the resolution is to either revoke access from roles that contain those t-codes —or—request IT to change the roles to make the t-codes read only vs update—or—move the t-codes to roles that are only by FireFighter IDs.

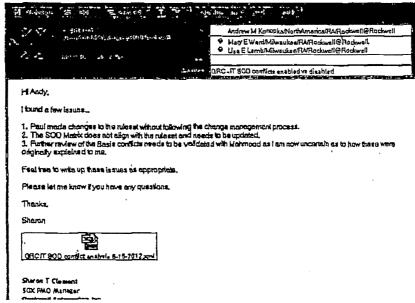
In May of 2012, Sharon be the increasingly anxious knowing the traction that on 11395 was fast approaching and tasked me to resolve the conflicts. Working with

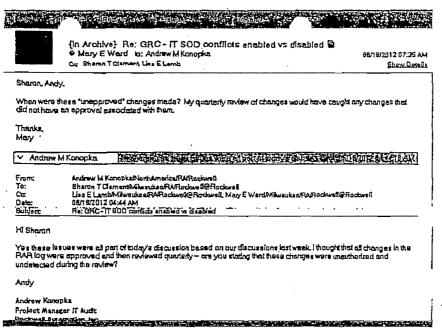
inappropriate role access we found and making role changes, including the removal of a SAP Licensing t-code from a Basis role that shouldn't have it, would reduce the conflicts down to a fraction.



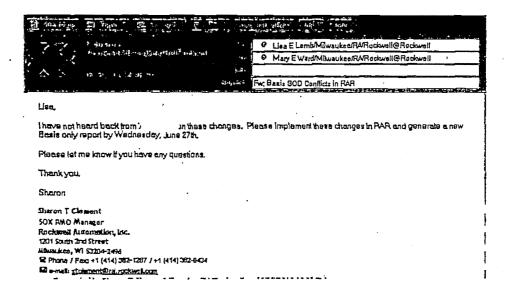
Sharon rejected our recommendations, assuming because role changes often take weeks to complete and would likely not make the June 30th deadline. That was discouraging and really didn't make sense.

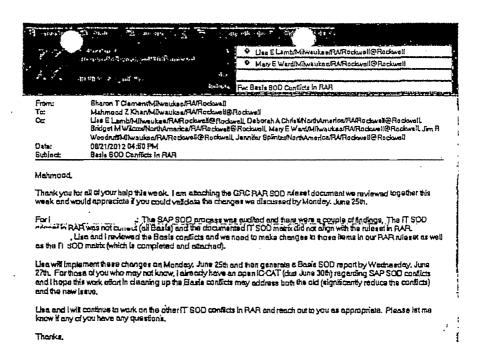
Sharon was angry with me and decided to pursue other options on her own. She tried to make a case with Audit that the rules needed to be changed in order to correct unauthorized changes made by the person I replaced, which was an unfounded accusation.



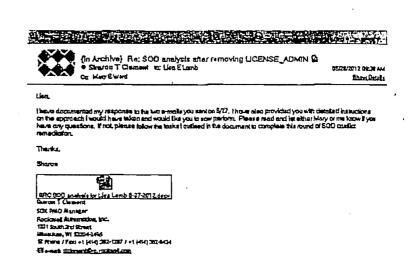


When her claims were rejected by Mary Ward and Andy Konopka, Sharon then scheduled a meeting with to solicit his input as to which risks were causing the most SOD conflicts. However, when she asked him to validate the proposed changes, he would not respond back and it was from these email correspondence that I learned I would be the one making changes in RAR. This was upsetting to me.





I tried to provide input, which only further infuriated Sharon, making it impossible to explain that her proposed changes weren't properly approved, nor would they resolve very many conflicts.



Lien

- To execute we have wold SOO date, I would have made the catchanges to the releast first. My initial e-mail was sent on 6/21 to which I received no teachack from IT. I then requested you to make these changes on 6/25 and personate a SOD Back culty report by 5/27.
- White we spoke about Si is guest and learner. Admin potentially being a quick hit, I would have fixed the guidant first to see if that would his be an issue.

 If you would have ran the SOD Basis only analysis after fixing the guidant the potential reduction.
- 1. If you wanter trate can the SCO mass only analysis a territoric steep of the potential requests in the SCO conflicts would have been 750-1, local fire SCO_User_Analysis_050/2012_C3_Summany_Post R6 report to determine this change.

 1. If you received more feedback from high page, 2 and Bob. I was not copied on those e-mails. That being said #72S_BC_SECURITY-ANAMAN-PROD had read-only access to Lighters. Admin. I would assume Deb atmostly communicated that to you so I don't understand why she needed to send vou anciliura ensil today.
- If you find through your analysis that mics with BOD confects which are not being used, then you Read to come a september of the mile owner and form them of own and source they extend a factor to have those releasemented are episin to you very firey want to less pittern as we ell need to confinue to remediate the SCO conflict.
- 6. Lagrae with <u>Additional</u> that his team moods both <u>Silbones and License</u> <u>Admin</u>. His Basis learn is responsible formatishing the SAP transes. <u>Assaudi, I would not recommend using a FF ID but would recommend using a ff in but would recommend using a first table. J. would work with <u>Majorgal</u> to determine what other.</u> confidence of the particular of the court of showup in our SOD custorivier ods.
- 7. The Ligging. Admit may only be used surrundly or only when we do an upgrade Google this and end white is involved with regards to keeping your SAP sceness causers. Depending on how often we work SAP scenes changes, this may not show up in Pro Se Taylor as they do not have
- a full year of log lies they are analyzing.

 8. If you want to text a flacory and disable something in the places, you do so and then perform a simple single user SOD report to determine if your theory was right. You do not need to non a complete SOD report which takes a long time.
- Given the above information on License Admin, I would not have pursued this any further: looked at the SI (1993) conflict, which I did. In reviewing the SOO_User_Analysis_05072012_03_Summary_Post R0 report 2 was obvious there were many conflicts so I Stered the report to show me any conflict (either way) in column 6 —Conflicting Action. In column F.—Pisk Description, I could see that the Maintain User Mealer function that the property of the Column F.—Pisk Description, I could see that the Maintain User Mealer function that the property of the Column State with Basis Functions. Clean that his homehon I logged that SAP ECC and used SUM to see what Dath's teamhed in ZS_BC_SECURITY-ADMINI-PROD for SI transported determined that has SI transported functions that the SI transported functions the SI transported functions that the SI transpor were active, one having an astedsk (") which means they have more than display access (see the screen below where all gutti objects are easigned). Removing the "could potentially remove
- more than 1.800+ conflicts.

 10. I think your lest point (\$40) rates to my first point... So the polygost and then work with the St. in the polygost and then work with the St. in the polygost and then work with the St. in the polygost and then work with the St. in the polygost and then work with the St. in the polygost and then work with the St. in the polygost and then work with the St. in the polygost and then work with the St. in the polygost and then work with the St. in the polygost and the st. in the polygost and the polygost and the polygost and the st. in the polygost and the polygost a and Liverise Admin portfacts.

Changes to the Risks in RAR

Out of time, and because Sharon does not have authorization to make changes in the RAR tool, she instructed me to change the rules before the IC-CAT deadline of June 30th.

I told both Sharon and Mary that I was not comfortable making these changes, but I was requested to make them anyway.

On 6/28/2012, I logged into RAR and changed the status on most of the SAP Basis Risks. I did not like that my UserID would be permanently tied to those changes in RAR and felt I'd eventually become another scapegoat for blame like But the same had become.

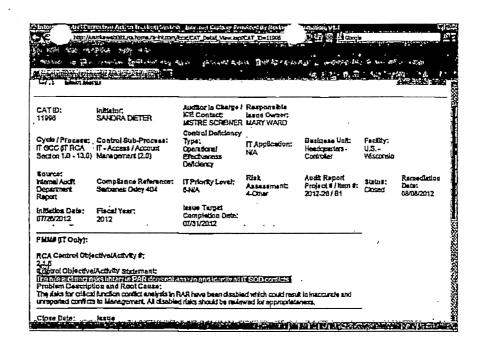
As expected, trying to manipulate the SOD by adjusting the Risk status did not significantly reduce the number of conflicts like Sharon thought.

Also, I do not believe Sharon anticipated Internal Audit would notice the changes and come ask her about them.

AUDIT Findings

Andy Konopka immediately opened 2 IC-CATs.

The first, 11996, because the changes made 6/28 left RAR with a set of rules that no longer can analyze and identify all of the SOD conflicts.



The second, 11997, to address the fact the SOD matrix no longer aligned with the rules in RAR.

Under any other circumstances this would have been considered a significant violation in Change Management procedures subject to disciplinary action.

RCA Control Objective/Activity #:

2.1.6

Control Objective/Activity Statement:

The rule architect risks library in ARR does not analyze and identify all IT SOO conficts

Problem Description and Root Causes:

The risks for critical function conflict analysis in RAR rave bean disabled which could result in inaccurate and

unreported conflicts to Management. All disabled risks should be reviewed for appropriateness.

Close Date: 10/23/2012

lasue

ApprovenReviewer: ANDREW KONOPKA

Closing Comments:

8/8/12 sact Per S.Clament - issues is complete and ready for final review/closure by internal Audit.

Associated Files:

Click on a file below to download/view.

11996 RAR Risk Change History Results from 8-28-2012 pdf 11996 GRC IT SOO condict analysis 8-15-2012.tml 11996 Corporate IT SOO Matter and Job Descriptions - FY12

दिवस्य हिंदुः बन्द्रस Bonga alog Meta Burnaria (1885) Sir of SHARON CLEMENT 07/31/2012 08/08/2012 07/26/2012 Complete

Escalation Level 1: MARY WARD Escalation Level 2: DAVID DORGAN

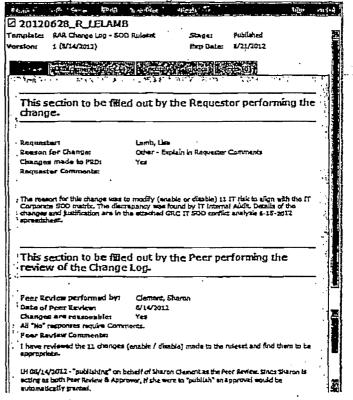
Action To Be Taken: Review the IT rules set in RAR and update the risks as appropriate.

Action Performed: 8/1/2012 std: Eleven IT risks have been updated (enabled or disabled) to align with the IT Corporate SOD matrix (see II Corporate SOD Matrix and GRC IT SOD analysis 6-15-2012 documents attached. Also attached is the change log for the 11 risks modified the ruleset.

POLICYIO violations

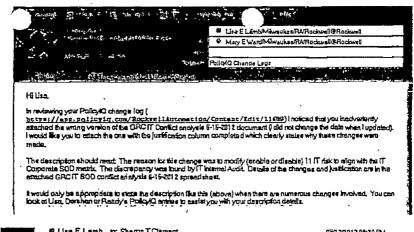
On 8/7, Sharon asked me. Treate a RAR Change Log record in Poli Q that's required by R&C change management procedures watere she made herself both the Peer Reviewer and the Approver of the Change Log which is in violation of the Change procedure.

Sharon did not like the Description I provided because it accurately described of the change events and had me change it with verbiage she provided. Verbiage that was not only misleading but simply false. The changes made on 6/28 were not done to align with the SOD matrix. The matrix had to be updated in response to one of the IC-CAT's opened by Audit in response to the change.



Sharon also had me replace the original SOD matrix attached to the Change Log with a version that was updated after the change was made. Another misleading and false representation of the actual events.

I questioned Sharon in an email response about Matrix and also suggested that given the nature of this change, that Audit be one of the approvers of the RAR Change Log in PolicylQ. My suggestion was ignored.



Lisa E Lamb to: Sharon T Clament C= Mao: E Ward 08/12/2012 08:30 PM Bhow Details

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To: Liss E LambA Nary Lawrence |
To: Liss E Lawrence |
To: Liss

8 Use Ellemb or Shorth Tolement or May EWard CONTROL OF SEPARATE

The description should meet. The reason for this change was to modify (enable or deable) 11 IT risk to align with the IT Corporate SOO extrict. The discrepancy was found by IT internal Audit. Details of the changes and justification are in the attached GRICIT SOO conflict analysis 6-16-2012 spreadsheet.

Rwould only be appropriate to state the description like this (above) when there are numerous changes involved. You can book at this, Creamen or Randy's Policy/D extrine to assist you will your description delete.

Four and pessed your verifieige into the change log. Tranke. Also did a check-in on the change log. Both you and Mary should receive notification on that in the change log. Both you and Mary should receive notification on that in the father, perhaps I would make sense for you to provide the Description of your changes and how you want them to read when you send me the documents you want checked into Policy/D. Since you're most familiar with the changes, you can be stides only that in thought.

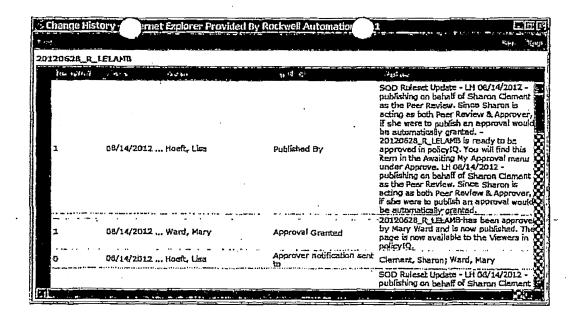
Asc. pathops of the review of terms som with both Audit and New prior to this being published trigit the visited constituenantel were one is in adjustment and trigit of him was expelit of all Do you know it there's procedure that Audit musts allowed when changes the first are model? Audit condense.

Sharon asked Lisa Hoeft to Publish the RAR Change Log in Policy IQ.

asked Mary Ward why Sharon was allowed to be Peer Reviewer and Approver for a Change she initiated because it violated the change management procedures.

was simply told by Mary to publish the change log and Mary Ward approved.

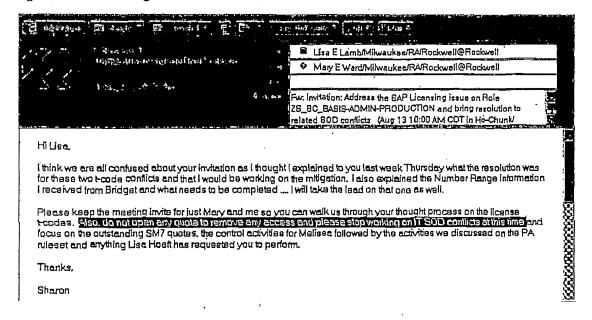
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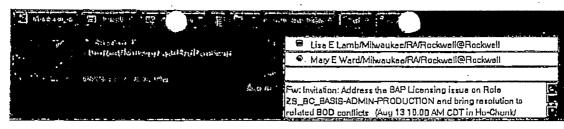


Around that time, Sharon told me to stop working on the resolution to properly resolve the SAP SOD by removing the license t-code from BASIS roles even after I provided approval to proceed.

I was able to work with IT "under the radar". The Basis roles were changed and the number of SOD conflicts dropped dramatically to just 1008.

I guess there is some good news in all of this!





From: Mahmood Z KhaniMilwaukee/RA/Rockwell To: Usa E Lamb/Milwaukee/RA/Rockwell@Rockwell СŒ Sharon T Clement/Milwaukea/RA/Rockwell@Rockwell

Date: 08/08/2012 04:02 PM

Fw. Invitation: Address the BAP Licensing issue on Role ZB_BC_BABIG-ADMIN-PRODUCTION and bring resolution to related SOD conflicts. (Aug 13 10:00 AM COT in Ho-Chunk/CorporateRestrictedRooms@Rockwell) Subject

Do we really need another meeting on this?

Questions: when ere these license applied, polantial outage, is there always a CCR, is the activity logged etc 📑 SLICENSE: These licenses are applied when either the hardware is changes or when we apply patches to the system. Most of these activities have corresponding CCR. These t-code is for system / application licenses.

ICENSE_ADMIN - is primarily used by Security tearn. If you need this t-code removed from basis role that would be fine with

Regards